



Enjoy the freedom

to choose the color you want or to create your own.
In addition to RISO's 50 custom Color Inks,
we offer order-made colors as well.

50 custom colors

Whether you need pastels or vivid colors,
we offer 50 custom Color Inks rich in nuance and variety.
Our collection of colors that are the perfect accent for your printed materials.

Order-made colors

If you don't find the color you need among
our standard colors or custom colors, RISO's order-made colors can be mixed to your specifications.
It's the perfect choice for matching your corporate color.

1	Color selection	Specify the color you want.
2	Receive printed color sample	A print sample of your color is delivered for your review. You can even specify the paper type for the sample.
3	Confirm color tone and place order	If you are happy with the color, you can place your order. If not, we can adjust the color and send a new sample.
4	Ink produced	RISO manufactures the ink color that you order.
5	Delivery	The finished order-made ink is delivered.

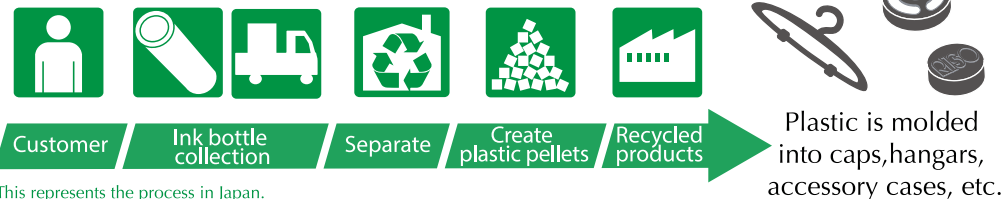
We are not able to provide fluorescent colors, glossy colors, or transparent colors. In addition, some colors cannot be produced in soy ink.

- Custom colors and order-made colors are considered to be custom-ordered products. HG ink is not available.
- Please talk to your sales representative for information on delivery schedules, lot size, and other details.

Ink Bottle Recycling

RISO is actively engaged in trying to build an environmentally sound society. In keeping with that,
we view used products not as "waste" but as "valuable resources," and we have created a collection
and recycling system for used ink bottles to help us protect the environment.

Ink bottle recycling process



* This represents the process in Japan.

- Product specifications are subject to change without notice. Also, please be aware that the products and color samples shown in this catalog may vary slightly from the actual ink colors as a result of the printer on which it was created.
- For further information on these products and their availability in your market, please speak to your sales representative.
- Windows is a registered trademark of Microsoft Corporation.
- The RISO logo is a registered trademark of RISO KAGAKU CORPORATION.

RISO KAGAKU CORPORATION

Tamachi Center Building, 5-34-7 Shiba
Tokyo 108-8385, Japan

www.riso.com



RISO Color Inks COLOR CATALOG

RISO Color Inks are for use with RISO digital duplicators.



So many options, so many possibilities.

Experience the power of



Add one more color to your usual single-color format.
By effectively using RISO Color Inks,
RISO digital duplicators make it easy to create
promotional materials and business documents with strong appeal!

Discover the many ways to communicate with **+1C^{OLOR}** !

Our vast array of color options lets you choose the perfect color for the job.

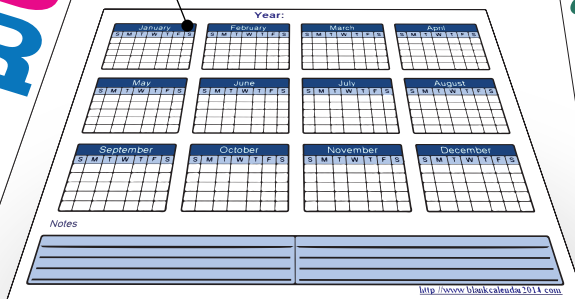
Use color to highlight titles and key points, or use your brand color for your company name and product logos. By adding just one more RISO color, you can be sure that the information you want to convey will catch the reader's eye. Use different colors depending on the content of your flyer, your target market, or the season. Choose the best color to meet your needs from our impressive line-up of RISO Color Inks.

Expand your possibilities with 2-color printing!

Emphasize key points with **+1C^{OLOR}**



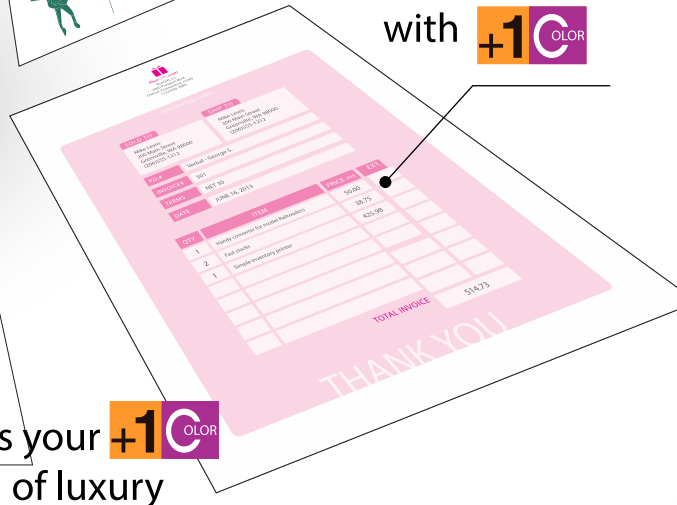
Make it clear with **+1C^{OLOR}**



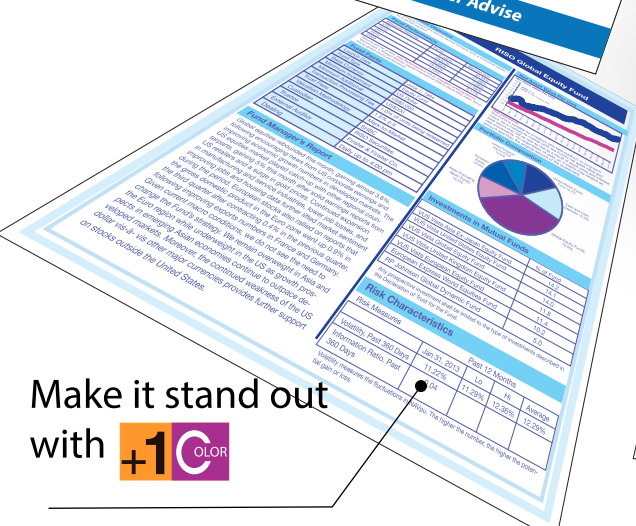
Get more creative with **+1C^{OLOR}**



Attract attention with **+1C^{OLOR}**



Make it stand out with **+1C^{OLOR}**



Use gold as your **+1C^{OLOR}** for a touch of luxury



With plenty of color variations to choose from, you can create your own "personalized" color as well.

RISO Color Inks are exceptionally long lasting and create vibrant, colorful printed images. In addition to our 21 standard colors, we have 50 custom colors (plus gold) and create special order-made colors for customers as well.

21 Standard Colors



- * Custom colors and order-made colors are custom-manufactured products.
- Order-made colors may not be available in soy-oil-based ink.
- Ink type and price vary by printer model.
- Ink colors shown here are illustrative only; actual color will differ.
- For further information on custom colors and order-made colors, please see the back page. For information on gold ink, please talk to your sales representative.

RISO digital duplicators make 2-color printing easy and let you change colors quickly!

Our line-up also includes two-drum printers that allow you to print two colors at the same time and that feature a convenient function that makes 2-color printing a breeze.

In machines with two drums, you can create your originals on a computer • **2-color, 1-pass printing** and the RISO digital duplicator will automatically carry out 2-color separation and print the document in a single pass. By combining two drums, you can also simulate 4-color printing for beautiful photographs and illustrations.

One Drum

1st color original

(Completed overlay)



2nd color original

- Simulation of 4-color printing can only be done from original data.
- Actual color may differ from print sample.
- Print quality on 2-color, 1-pass printing may be affected by the photograph used or print settings.

Two Drums

(Two colors print simultaneously)



Original data



2-color, 1-pass print

Changing ink color has never been simpler.



You can change the print color just by swapping out the cartridge-style color drums. Because the entire drum is switched for the next color, we've eliminated the need to wash the drum between colors, making it easy and efficient to print in two colors.

Each color requires a separate drum (1 color = 1 drum)

It's easy to handle color separation and editing of your original!

Take advantage of our convenient function that makes color separation a snap.

Preview and Edit Modes

The RISO editor function allows you to select colors while previewing your print image on your computer screen. You can check how your ink color will look with different paper colors or see the 2-color overlay image prior to printing so that your results will be exactly what you want. We've eliminated the need to prepare color-separated originals — RISO does the work for you!

- Please note that this function does not allow the kind of design work done with DTP software.
- Windows® required.

